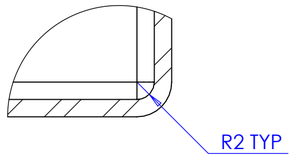
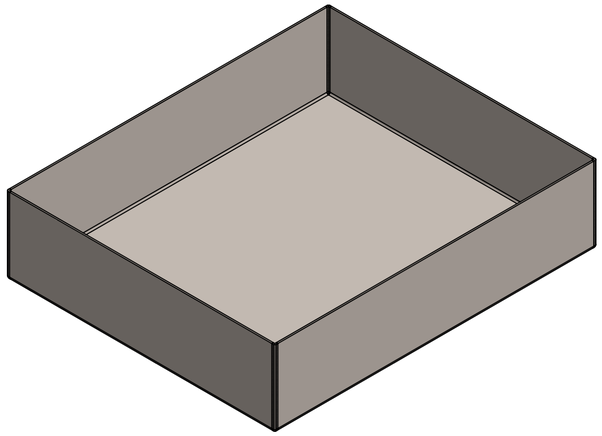
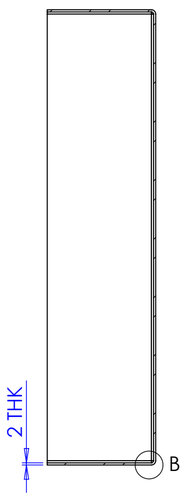
REV.	DESCRIPTION	DATE	STATUS	APPROVED
A	NEW ISSUE	04/04/2017	ISSUED	TP

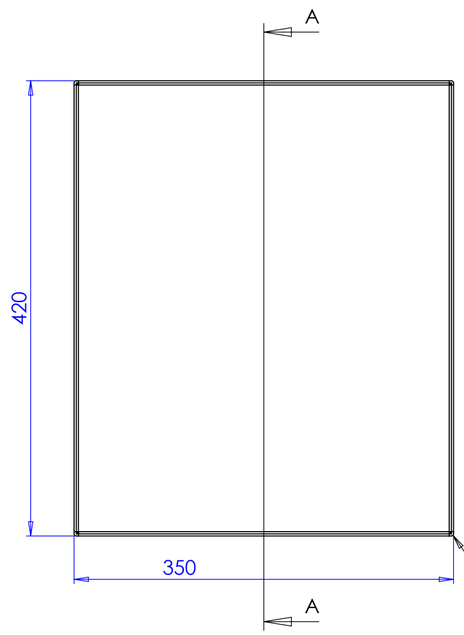


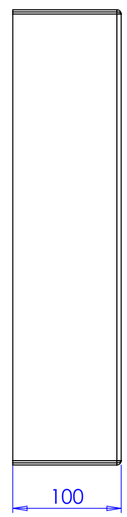
DETAIL B
SCALE 2 : 1



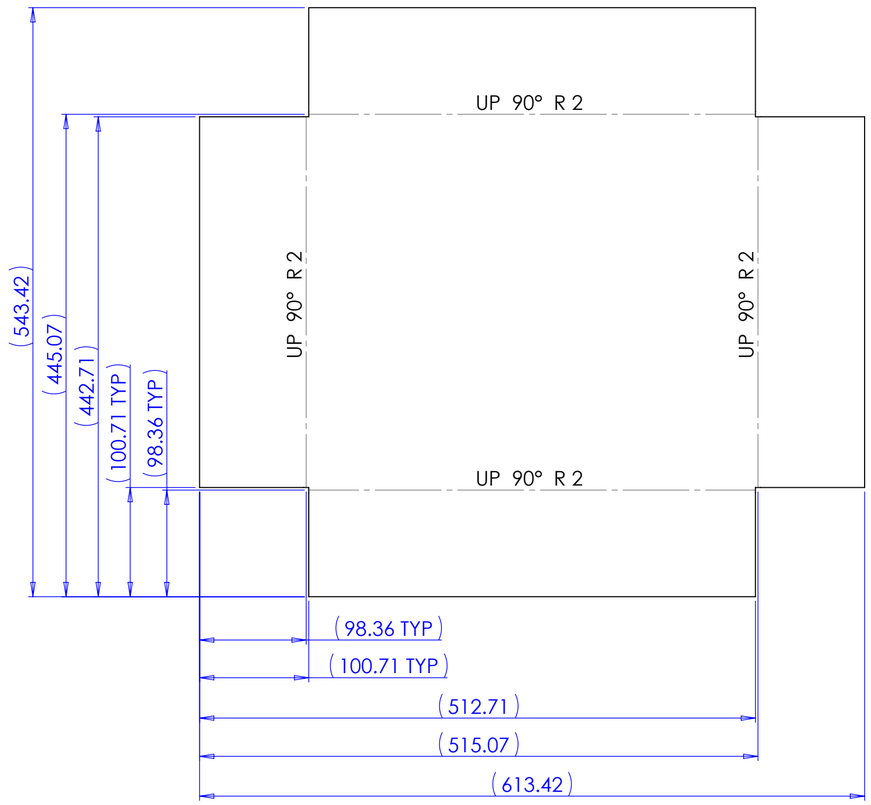


SECTION A-A

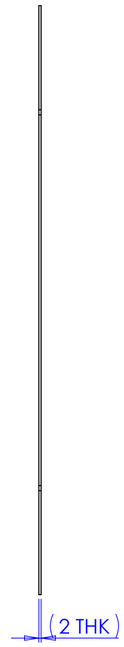




FULLY WELD THESE JOINTS AND DRESS. REMOVE ANY WELD DISCOLOURATION



FLAT PATTERN



NOTES:
1. MATERIAL - 316L STAINLESS STEEL
2. THICKNESS - 2MM
3. BEND RADIUS - 2MM
4. WELD TO BE 2MM FILLET
5. REMOVE ALL SHARP EDGES AND BURRS
6. DRESS WELD
7. DXF FILE OF FLAT PATTERN AVAILABLE ON REQUEST

DO NOT SCALE DRAWING - DRAWN ON SOLIDWORKS
IF IN DOUBT ASK

3RD ANGLE

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UNLESS OTHERWISE SPECIFIED:
1. DIMENSIONS ARE IN MILLIMETRES
2. GENERAL TOLERANCES: ±0.10
3. HOLES: ±0.10
4. ANGLES: ±0.25°
5. DE-BURR ALL HOLES &SHARP EDGES

	NAME	DATE
DRAWN	MS	23/11/2015
MODELLED	MS	23/11/2015
CHECKED	IC	10/01/2016

PROJECT NAME :	REV BDY ARM STD
PROJECT CODE :	183
ADELPHI CODE :	9564130

MATERIAL: AISI Type 316L stainless steel
FINISH: NATURAL
SECURITY: OFFICIAL
WEIGHT: 4735.73 g
VOLUME: 589975.55 mm³
TITLE: BALLISTIC BACKING MATERIAL TRAY
DWG NO: M100866
JOB NUMBER : D54/16

USED ON: N/A	STEP FILE NAME :	STEP-M100866-A
FILENAME: M100866	STL FILE NAME :	STL-M100866-A
	DXF FILE NAME :	DXF-M100866-A
SCALE:1:4	SHEET 1 OF 1	A2

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